3A351 CRUSH NUT INSTALLATION INSTRUCTIONS

To properly install the crush nut into the hex hole in the bottom of your frame on the passenger side, you will need a 3/8"-16 x 2" (grade 5 or 8) bolt with at least 1-1/8" threads, a 3/8"-16 nut and a 3/8" USS flat washer. Thread the nut onto the bolt all the way, slip the flat washer onto the bolt and then thread the bolt into the crush nut until the bolt is fully into the crush nut. Now thread the nut down to the head of the crush nut so that the washer is up against the crush nut. While holding down the crush nut, bolt, nut & washer up into the hex hole of your frame, you need to tighten the nut while holding the bolt from turning. This will collapse the center section of the crush nut locking it to the frame. Now you can remove the bolt, nut and washer and discard. Suggestion: Get a friend to help you and use long box end wrenches.